

# Effects of Mixing M-Sand And GGBS As A Partial Replacement of Fine Aggregate And Cement on Properties of Concrete

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**Abstract-** In The demand for cement is rising at an alarming rate as a result of rapid industrialization and urbanization. On the other hand, thermal plants produce a lot of GGBS and M-Sand, which pollutes the environment. GGBS can be used in high strength concrete as a partial replacement for cement to solve the aforementioned issues. Due to the high cementitious material content and potential for higher shrinkage and heat of hydration, high-strength concrete mixtures are more likely to crack. Compared to normal-strength concrete, it transports loads more effectively. By reacting with Portland cement hydration products to produce more C-S-H gel, the component of the paste that gives concrete its strength, these materials increase the concrete's strength. Only with large doses of high range water reducing admixtures are these low w/c ratios possible. These experimental studies demonstrated that GGBS can partially replace cement in construction, reducing cement scarcity and construction costs overall. Cement, GGBS and M-Sand used as fine aggregate, coarse aggregate, and sodium silicate are used to make concrete of the M35 grade. For M35 grade, tests were conducted for Tensile strength, Compressive strength (cubes and cylinders) and Flexural strength up to 28 days and 7 days of age were compared with those of concrete made with natural sand.

**Keywords-** Cement, GGBS, M-Sand (Fine Aggregate), Coarse Aggregate, Compressive Strength, Flexural Strength.

## I. INTRODUCTION

Environmental In cement concrete, natural sand has long been a popular choice for fine aggregate. Numerous environmental effects result from the significant sand depletion in river beds. Alternatives to natural sand are being investigated. M-sand and GGBS are two alternatives. M-sand and GGBS are subjected to experimental analysis to determine their qualities, characteristics, and potential to replace natural sand in cement concrete. The specific gravity, workability, and compressive strength of these materials are evaluated.

River sand is in short supply due to modern river erosion and environmental concerns. Finding new substitute materials to replace river sand is therefore necessary in order to avoid excessive river erosion and environmental harm. The construction industry will be impacted by the lack of or shortage of river sand. Different materials are being discovered by many researchers to replace sand. GGBS (ground granulated blast furnace slag) and M-sand are two of the main components (manufactured sand). The required concrete mix can be made using various ratios of these GGBS and sand.

Finding the concrete strength of M35 Grade by partially substituting GGBS and sand is one of the project's main goals. To determine the compressive strength of concrete at various levels of fine aggregate with GGBS and M-sand, concrete cubes were cast for different replacement levels at intervals.

## II. OBJECTIVES

The main objective of this study is to experimentally investigate the effects of mixing M-Sand and GGBS as a partial replacement of fine aggregate and cement on properties of concrete and compare it with conventional concrete. The following were also considered:

1. To investigate the properties of M-Sand and GGBS as a partial replacement of fine aggregate and cement on concrete.
2. To determine the percentage that gives the maximum workability of multi-blended concrete when compared to conventional concrete.
3. To overcome the above problems, our experimental study is done on the partial replacement of fly ash and pond ash in cement to reduce scarcity of cement and the environmental pollution (CO<sub>2</sub> emission, ash dumping, etc) which is utilized in high strength concrete.
4. Standard grade concrete has compressive strength above 35 Mpa. The methods and technology for producing

standard grade concrete are not substantially different from those required for normal strength concrete.

5. Different trial mixes were made to obtain optimum use of M-Sand and GGBS as a partial replacement of fine aggregate and cement on concrete. standard grade concrete has reduced the overall cost of the construction and scarcity of cement.
6. To determine the percentage that gives the maximum Compressive strength of multi-blended concrete when compared to conventional concrete at 7 and 28 days.
7. To determine the percentage that gives the maximum Flexural strength of multi-blended concrete when compared to conventional concrete at 7 and 28 days.

### III. METHODOLOGY

In this experiment the take a look at of usage of GGBS in concrete in area of cement is performed. first of all, cement and river sand become collected and the take a look at are performed for physical properties like gradation, specific gravity, fineness, and many others. GGBS become amassed from Laxmi metallic manufacturing facility JABALPUR. The water contents must be taken into consideration because they are distinct in special samples. Then blend turned into designed for M35 concrete. sparkling concrete houses had been determined by means of mixing concrete. The waste product GGBS at the proportions of zero%, 5%, 10% ,15%,20% and 25 % become partially replaced for cement for the curing length of 7 and 28 days.

The performance of concrete in which the cements are changed by means of GGBS by means of zero%, 5%, 10% ,15%,20% and 25 %, are as compared to that of predictable concrete and the maximum favorable percent of GGBS is observed.

MANUFACTURED SAND (M-SAND). Artificially manufactured sand acquired by processing quarry dust. Grey in colour, cubical in shape, manufactured as per IS, BS, ASTM standards.

There are no oversized particles, no marine products, or clay and silt particles in M-sand unlike natural sand. It has similar chemical composition as natural sand.

To collect the materials and find out Physical properties.

- Cement
- GGBS
- M-sand
- Coarse aggregates
- Water

- Admixtures

Then to mix the design and perform the results by experimental work.

for fresh concrete to find out its workability.

For hardened concrete to find out the strength of concrete.

Compressive strength

Mould: Cube size 150mm\*150mm\*150mm

Compared to the results of conventional concrete and multi-blended concrete.

Cement	Water	Fine aggregate	Coarse aggregate
kg/m <sup>3</sup>	kg/m <sup>3</sup>	kg/m <sup>3</sup>	kg/m <sup>3</sup>
<b>370</b>	<b>160.43</b>	<b>705.84</b>	<b>1157.46</b>
<b>1</b>	<b>0.43</b>	<b>1.9</b>	<b>3.13</b>

Table 2 The Final Trial Batches Quantities of GGBS and M-sand with used Concrete M35

Mix Code	Cement (kg/m <sup>3</sup> )	GGBS (kg/m <sup>3</sup> )	Fine Aggregate (kg/m <sup>3</sup> )	Coarse Aggregate (kg/m <sup>3</sup> )
M-0	370.00	0	705.00	1157.00
M-1	351.50	18.50	705.00	1157.00
M-2	333.00	37.00	705.00	1157.00
M-3	314.50	55.50	705.00	1157.00
M-4	296.00	74.00	705.00	1157.00
M-5	277.50	92.50	705.00	1157.00

### IV. RESULT AND EXPERIMENT WORK

Property of Fresh concrete in workability

Table No. 3: Workability of various concrete mixes design for slump cone test of conventional concrete

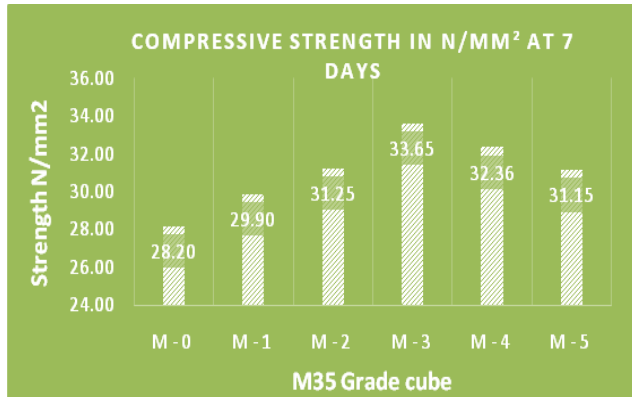
Mix design codes	Slump cone test in mm.
M-0 (normal concrete)	78
M-1 (Multi Blended Concrete)	80
M-2 (Multi Blended Concrete)	84
M-3 (Multi Blended Concrete)	86
M-4 (Multi Blended Concrete)	83
M-5 (Multi Blended Concrete)	82

Property of Hardened concrete in Compressive Strength (IS: 516-1959)

Mix Code	Compressive strength in N/mm <sup>2</sup> at 7 days	% Increase in strength at 7 days
M-0	28.20 N/mm <sup>2</sup>	0.00%
M-1	29.90 N/mm <sup>2</sup>	6.03%
M-2	31.25 N/mm <sup>2</sup>	10.82%

M-3	33.65 N/mm <sup>2</sup>	19.33%
M-4	32.36 N/mm <sup>2</sup>	14.75%
M-5	31.15 N/mm <sup>2</sup>	10.46%

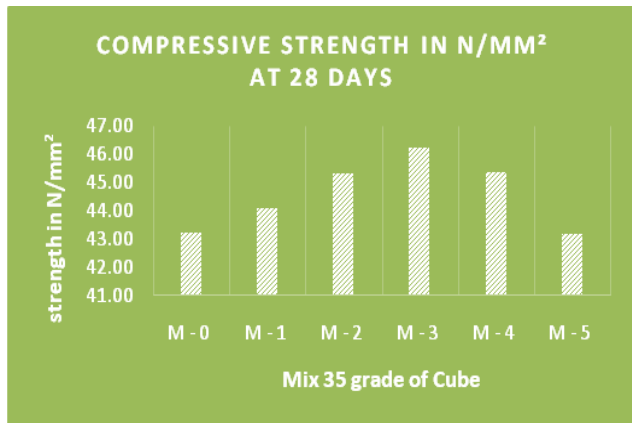
**I.**



Graph No. 1: Compressive strength in N/mm<sup>2</sup> at 7 days

Table No. 6.4: Compressive strength in N/mm<sup>2</sup> at 28 days

Mix Code	Compressive strength in N/mm <sup>2</sup> at 28 days	% Increase in strength at 28 days
M-0	43.25	0
M-1	44.10	1.97
M-2	45.35	4.86
M-3	46.25	6.94
M-4	45.40	4.97
M-5	43.20	-0.12



Graph No. 2: Compressive strength in N/mm<sup>2</sup> at 28 days

**V. CONCLUSIONS**

The following conclusions can be drawn from the experimental investigations conducted on the behavior of concretes by using of mixing M-sand and GGBS as a partial replacement of fine aggregate and cement on properties of concrete.

1. Due to the partial replacement of fine aggregate and cement by M-sand and GGBS, the properties of concrete are improved while also lowering construction costs.
2. Comparing GGBS and M-sand multi-blend concrete to conventional concrete, it is more workable.
3. We get the maximum compressive strength at 15% M-sand and GGBS as a partial replacement of fine aggregate and cement on properties of concrete.
4. maximum compressive strength of mix code is 33.65 MPa with 19.33 % Percentage Increase in Strength At 7 Days
5. maximum compressive strength of mix code is 46.25 MPa with 6.94 % Percentage Increase in Strength At 28 Days

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