

# Oil And Water Seperator Machine

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**Abstract-** This project work is done on the basis of a public issue won by our people in January 2021 in India. An oil skimmer is used to separate the oil, from the aqua mixtures to the oil. It creates an alkaline acid environment and a salty environment remains a major challenge to aquatic life and pollutes coastal areas. Every year 706 million gallons of polluted oil enter the water sources and pollute the environment. Seawater is polluted by oil spills; it also affects water sources. When oil spills increase it causes serious damage to the environment. About 90% of crude oil can be removed by continuous separation of the oil with a skimmer belt. This set uses polyurethane belt, bearing, L-angle frame, EN 19 Rod & Scraper. This function is designed to improve the efficiency of the skimmer belt separation at portable speed

**Keywords-** Oil, water separation machine, system design.

## I. INTRODUCTION

An oil skimmer is a tool designed to remove floating oil from a liquid. Based on a specific design used for various applications such as oil spill response, such as part of oily water purification systems, oil removal from cooler parts and water collection and oil collection, oil and lubricating oil for wastewater treatment. Types of methods used to filter the oil content in water using an oil ski belt. It is a machine that helps to dissolve floating oil and tiny fat particles in water. In today's world, speed and agility are very important in a new perspective. New technologies used to reduce global problems are needed. Pollution has created many problems in everyday life. In that case water pollution is uncontrollable. Due to water pollution, tourism, fishing and aquatic animals are severely affected. An oil skimmer is a tool designed to remove floating oil from a liquid. Oil is one of the most important uses of synthetic and chemical polymer. The release of oil from a natural environment is called an oil spill or a spill. Oily substances in dirty water can be removed by applying a bandage to the oil skimmer. Like, oil lighter than water can easily stick to a skimmer belt. Oil presses are a very effective tool for removing pollutants, impurities and adhesions that are present in seawater. Oil spills on the oceans, rivers and springs are a major threat to public order. Separated water can reach a purity level and a Ph level for reuse. Water is mainly used for cutting purpose and drilling purpose. Separation of fatty and

oily particles based on specific gravity, viscosity etc. Typical belt printers usually work by simply lifting the oil from the mixed water area to the collection point.

The function of the oil skimmer, its various design and performance features. All the results of the exploratory study show that the small design improvements of standard oil printers in relation to the replacement of an additional belt shaft and the use of a belt with steel material instead of cord; significantly improve oil efficiency and efficiency. This paper showed a holistic view of oil spills using current oil spill technology. More extensive research and testing can improve existing techniques and equipment for better control of oil-based exercise. The experimental setup was performed using a variety of oils and different belt components to understand the effect of oil retention and deviation of the viscosity of the oil before and after the separation. This oil spill has created a profound environmental conflict around the spill. He concluded that oil spills are not only harmful but also cost lives and money. So the recovery of spilled oil is much needed. He studied various oil skimmer belts and their structures [6,8]. Prof. P.A. Patilet. al. he concluded that the separation of the oil was based on local pressure, certain gravitational force and viscosity. You have studied the performance of the oil skimmer in various areas of the belt as inclined, straight, horizontal.

The Sea Empress oil spill occurred at the entrance to the Milford Haven Waterway in Pembrokeshire, Wales on February 15, 1996. Sea Empress was on its way to an oil refinery in Texaco near Pembroke while concentrating on rocks in the middle channel. St. Ann's Head. . Over the course of the week, he dumped 72,000 tons of crude oil into the sea. The eruption took place within Pembrokeshire Coast National Park - one of Europe's most important wildlife reserves and marine conservation. It was the third oil spill in Britain and the twelfth in the world at the time.

OIL :-

Heavy fats are defined as asphaltic, dense (low API gravity), and viscous oils are usually composed of very low concentrations of low-molecular compounds such as benzene, toluene, ethylbenzene, and xylene (BTEX). And they usually

contain two ring naphthalenes and high concentrations of high-molecular weight compounds. High-molecular weight compounds can be paraffin (straight chain alkanes), asphaltenes (aromatic hydrocarbons), resins and other compounds with high melting points and high emission points (Chevron, 2006 and Hollebone, 2006). Paraffins often act as atoms of a combination of high molecular weight compounds and actually help to improve the characteristics of the complete flow of oil (viscosity). Some, but not all, heavy oils contain moderate levels of asphaltenes (Chevron 2006). These asphaltene can be a problem if they come out and build on machines. Fat mass is the result of a large proportion of complex compounds, high molecular weight, non-paraffinic compounds and a low amount of low molecular weight, flexible compounds. Heavy oils usually contain very little paraffin and the amount of asphaltene can vary greatly (Chevron, 2006 and Hollebone, 2006).

Large amounts of heavy oil have been shown in previous laboratory studies (Jokuty et al., 1999; Wang et al., 2002; and Wang et al., 2004. Structures of residual oil and bitumen (including Orimulsion, a fuel that contains about 70% of bitumen,) 30% water and a small amount of surfactant) are the same. Table 2 shows that the five oils compared to this table have very similar properties.

## II. LITERATURE REVIEW

Ennore Port Oil Spill Blackens's Shoreline of Chennai:

An oil spill recently occurred at the port of Ennore in August 2017, in INDIA. It was caused by an accidental collision between two oil tankers that occurred during a week-long Saturday in the harbor of Ennore. But the results are only visible on Sundays.

Sea Oil Spill:

More recently oil spills have occurred in the Gulf of Mexico due to the commercial impact on the maritime industry (Encyclopedia Britannica news 2010). In the last 5 years economic countries like USA, Canada, UK, Nigeria, China AND France. It faces the problem of oil spills.

Additional accommodation in Sundarbans:

Recently the oil spill in the Sundarbans Forest in Bangladesh, caused severe damage to animals and water resources. During the 2014 Sundarbans oil spill was an oil spill on December 9, 2014 in the Shela River in Sundarbans, Bangladesh, a UNESCO World Heritage site. Forest resources were completely destroyed.

Machine design: -

In our attempt to design a special machine we have adopted a very careful approach, the overall design work is divided into two parts in particular;

### System design

### Machine design

The design of the system is mainly concerned with various visual and ergonomics issues, space requirements, arrangement of various components in the main machine frame number of controls position of these controls to simplify the range of maintenance for continuous improvement; m / c height from the ground etc.

In Mechanical construction the parts are divided into two parts.

- Design components
- Parts to buy.

## III. METHODOLOGY

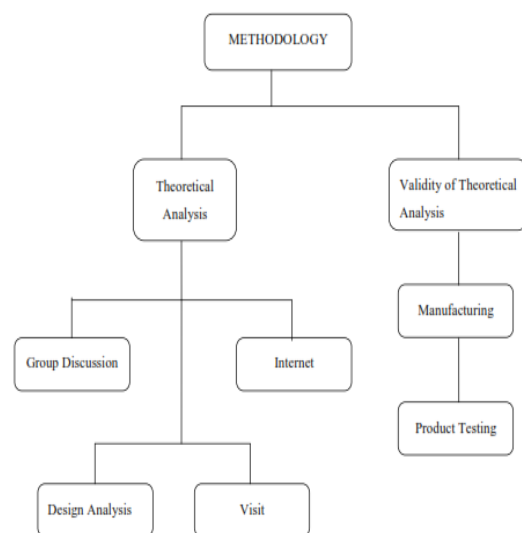


Fig. 3.1 Methodology Process

### 3.1 PLANNING AND SUPPORT

In our attempt to design a special machine we have adopted a very careful approach, the overall design work is divided into two parts in particular

- System design
- Mechanical design

The design of the system is mainly concerned with various physical and ergonomics issues, space requirements, the arrangement of various parts in the main machine frame number control area of these controls for easy maintenance of continuous development; m / c weight from ground etc.

**3.2 In the construction of the Mechanical section in two areas.**

- Design components
- Parts to be purchased.

In the design components the data design is done and the size obtained compared to the next size is easily available in the market this makes the integration easier and the task of servicing the background production.

The various tolerances in the work are specified in the production diagrams of the process charts that are being prepared and transferred to the production stage. Partments should

**3.3 System Design**

In system design we focus mainly on the following parameter

**3.3.1 System selection based on physical contact**

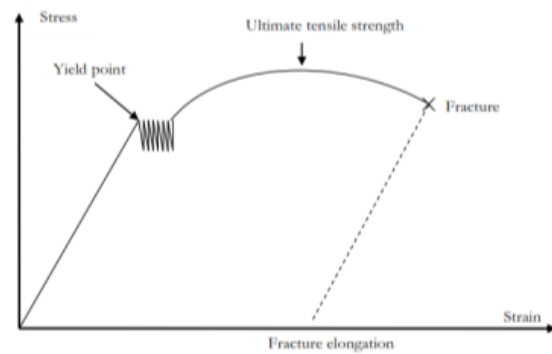
When choosing any m / c it should be considered that it will be used in large or small industries that we care for will be used in the small scale industry so space is a major barrier. Machine design has specific procedures for system design so the main task is to control the physical parameters so that the differences found after the machine design fit right into that.

**3.3.2 Classification of components**

Considering the boundary of the space, the parts should be arranged in such a way that their easy removal or servicing can take place otherwise the whole part should be easily visible and nothing should be hidden everywhere that could be used to plan the part.

**3.1.3 System components**

As already mentioned the system should be dense enough to be able to sit in the corner of the room. All moving parts should be properly sealed and compact A compact system provides better appearance and design.



**Fig. 3.2 Relationship Between Stress & Strain**

**OUTCOME DISCUSSION**

The test set was performed using a variety of oils and different components of the belt to understand the performance of oil detection and deviation of oil viscosity before and after separation.

**A) Oil viscosity and efficiency measurement**

Using the Oswald viscometer, we measured the viscosity effect of the oil before and after the separation. The viscosity of the oil can be determined by the Poiseuille Act.

Following the test set mentioned above of the process, Oils viscosity and later its efficiency are also measured by referring to water as follows.

Sr:	Type of oil	Oil viscosity (centi poise )		Efficiency
		Before Separation	After Separation	
1	Garage Oil	50.0	45.2	86%
2	SAE40	161.1	155.8	92%
3	Mixed oil	114.3	103.3	88%

**IV. APPLICATIONS**

- Separating oil from water.
- Sanitation in swimming pools.
- Cylindrical grinding machine.
- Surface Grinders.
- Automatic Milling Machine and where cool separation is required.

- Small milling machine in the middle.
- Tracing machine.

## V. CONCLUSION

In this project, we have compelled to highlight the function of the oil skimmer, its various design and performance features. All the results of the exploratory study show that the small design improvements of standard oil printers in relation to the replacement of an additional belt shaft and the use of a belt with steel material instead of cord; greatly improves the efficiency of oil recovery and its structure is simplified. As a general overview of the various methods of oil spill cleaning, this paper illustrates the limitations of these methods and the current technologies for oil spills. More extensive research and testing can improve existing techniques and equipment for better control of oil-based exercise.

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