# Study of Concrete Properties Using Bone Powder By Partial Replacement of Cement

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Abstract- The Study of concrete, structural properties of formed accreted concrete with and In this without pulverized bone were investigated. The flexural behaviour of foam concrete containing pulverized bone as partial replacement of cement. A total no. of fifty-two cubes were used to investigate the flexural behaviour of the specimen. The pulverized bone content was varied from 0 to 10.5% at interval of 1.5%, 3%, 4.5%, 6%, 7.5%, 8.5%, 9%, 10.5% in used to bone powder at replacement of cement. The result of control specimens at 28 days curing age in the cube. It can be concluded that formed aerated concrete used for this study has potential for structural applications. Also pulverized bone can be used to reduce the quantity of cement used in aerated concrete production thus, ridding our environment of potentially harmful wastes as well as reduce the consumption of non enable resources. To a mix of cement and bone powder to a concrete. The bone powder are used 1.5%,3%,4.5%,6%,7.5% ,8%, 8.5%, 9%, 10.5% by partial replacement of cement in a cubes test than the strength increases and reached maximum compressive strength at 8.5% and then start to decreases 9%,10.5%.

*Keywords*- Concrete, Cement pulverized bone workability, replacement, sand, admixture and compressive strength.

#### I. INTRODUCTION

The concrete of the most important components in a building material and production is cement. But cement manufacturing is at huge environment cost. The fact that components of concrete, cement, sand, gravel, admixture and additives, very in properties, size and function make concrete a heterogeneous, complex and brittle material. To a bone powder is used in a building material and other industrial areas. increased the setting times, improved workability and increase the compressive and flexural strength of concrete. It has also made possible the use of many industrial and agricultural waste products in its production with attendant environmental benefits. To a bone powder is made by calcium oxide and other chemical sources. To a waster product suitable for use in foam concrete production especially for lowest construction is pulverized bone obtained from cow bones Page

1-4 © MAT Journals 2017. All Rights Reserved generated. pulverized bone is suitable as a partial replacement of cement. The use of pulverized bone was also found to be cost effective when compared with normal concrete of comparable strength. To a investigate of a bone influence of pulverized bone on the consistency and the setting time of paste incorporating pulverized bone. Assess the strength development of cement sand mortar incorporating pulverized bone. Concrete has contained to maintain its dominant position over all other construction material due to the fact it allows investigation and varying of the forms and strength, using the same basic components of cement, sand, graves, and water of all of these materials cement is only the most expensive.

## II. MATERIALS AND EXPERIMENTAL INVESTIGATIONS

- **2.1 Materials:** In this investigation study the following materials normally, cement, fine aggregate, coarse aggregate water and bone powder are partial replacement o cement were used.
- **2.2 Ordinary Portland cement (OPC):** The cement of 43grade confirming by IS Code 8112 1989 manufactured by Jaypee Company was used in this experimental work. Cement with specific gravity 3.15 was used for preparation of test specimens.
- **2.3 Coarse Aggregates:** Broken stone from the local quarry of site 20 mm and 10 mm in the ratio of 60:40 respectively confirming IS:383 was used as coarse aggregate. The specific gravity of 10 mm and 20 mm coarse aggregate were taken as 2.69 and 2.72 respectively.
- **2.4 Fine Aggregates:** River sand was used for the fine aggregate of Zone III conforming to IS 383 with specific gravity 2.62. The particle size of sand were these passing through sieve size 3.75mm but retained on sieves of 65.
- **2.5 Water:** Fresh clean and portable water from tape was used from mixing and curing the concrete as per IS-456-2000 in the entire experimental programme.

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- **2.6 Super placicizer:** A super platicizer was used in all mixeswas added 0.2% by weight of cemencious to all mixes confirming to IS 9103:1999. The specific gravity of master glenium sky 8630 super plasticizer was 1.18.
- **2.7 Bone Powder:** The material was bone powder used inconcrete mix in % of 1.5%, 3%, 4.5%, 6%, 7.5%, 8.5%, 9%,10.5% bone powder in a cubes and check the strength and was bagged and store in a cool place.

#### III. MIX DESIGN

Concrete for M25 grade were prepared as per IS 10262:2009 for M25 grade concrete for material of as follows:

Table-1 Quantities of Materials

Material	Quantity	
Cement	400.98 Kg/m <sup>3</sup>	
Sand	610.5328Kg/m <sup>3</sup>	
Coarse aggregate	1196.32 Kg/m <sup>3</sup>	
Water	172.42 Kg/m <sup>3</sup>	
Admixture	1.6039Kg/m <sup>3</sup>	

#### IV. TESTING

- **4.1 Workability** Slump cone test was performed to determine the workability using standard size of slump moulds as per IS:1199-1999.
- **4.2** Compressive strength: 48 cubes mould of size 150x150x150 mm were constructed and allowed for curing in a curing tank for 28 days and they were tested at 7 days, and 28 days. on compression testing machine as per IS: 516-1959. Cube compressive strength (fck) in Mpa = P/A where P=cube compression Load, A=Area of the cube.

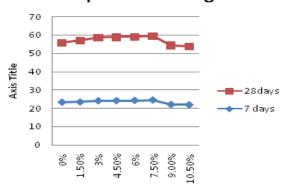
#### V. RESULTS & DISCUSSION

**5.1 Compressive strength:** Max compressive strength 34.89 N/mm<sup>2</sup> is gain when replacement of cement by bone powder at 8.5% and other % of replacement of cement by bone powder as listed below- fck = fck+1.65s

=25+1.65x4=31.6 N/mm<sup>2</sup>

% of bone powder	Compressive strength (N/mm <sup>2</sup> )	Compressive Strength (N/mm²)
	7 days	28days
0	23.33	32.44
1.5	23.46	33.52
3.0	24.10	34.42
4.5	24.18	34.53
6.0	24.30	34.65
7.5	24.52	34.78
8.5	23.12	33.89
9.0	22.10	32.12
10.5	21.89	31.75

### 7 and 28 days compresive strength



#### VI. CONCLUSION

From the investigation following conclusions are -

- 1. By curing 28 days of 8.5% of cement replaced concrete cubes by bone powder and achieved max compressive strength 34.85% N/mm2.
- 2. The using of pulverized bone powder in replacement of cement to help clean the environment.
- 3. Bone powder may be used in place of cement.
- 4. Bone powder is costlier than cement not easily available.

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