

# Experimental Investigation on Strength Properties Advance Reinforced Concrete

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**Abstract-** The main objective of this paper is to investigate the effect of steel fibre of M20 grade HVFA (High Volume Fly Ash Concrete) concrete with proportion 0.48 water cement ratio. Here cement is partially replaced by 75%, 80%, and 85% of F- class fly ash of by weight. Also dosage of steel fiber in percentage of 0.5%, 1%, and 1.5% by weight of concrete is used. Aspect ratio of steel fibre used us 60. Compression strength test, split tensile test were performed according to guidelines. The result were compared with results of control mix concrete. Due to addition of steel fiber Compression strength, split tensile strength has increased.

**Keywords-** High volume fly ash concrete, Fly ash, steel fiber, split tensile strength test, compression strength test.

## I. INTRODUCTION

Concrete is mostly wide construction material in the world due to its ability it can be mould and shape. However concrete has some deficiencies as listed below, Low tensile strength, Low post cracking capacity, Brittleness and low ductility, Limited fatigue life, not capable of accommodating large deformations, Low impact strength. These properties can be improved by the use of steel fiber reinforced concrete. The fibers are dispersed and distributed randomly in the concrete during mixing, and thus improve concrete properties in all directions. The fiber helps to arresting the internal widening cracks and fly ash helps as an admixture for improving the properties of concrete.

## II. OBJECTIVE

- To investigate the utilization of fly ash as a replacement of materials and influence of this fly ash on the strength on concrete made with high cement replacement level.
- To find out the compressive strength and split tensile strength of concrete at different percentage of cement replaced by fly ash use a dosage of steel fibre.

## III. MATERIALS

### A. Ordinary Portland Cement (OPC)

The cement used in this experimental work is 43 grades Ordinary Portland Cement. All properties of cement are tested by referring IS 12269 - 1987 Specification for 43 Grade Ordinary Portland cement. The specific gravity of the cement is 3.15. The initial and final setting times were found as 90minutes and 180 minutes respectively. Standard consistency of cement was 31.25%.

### B. Aggregates:

The aggregates are normally divided into two categories, namely fine and coarse. Fine aggregate normally consists of natural, crushed, or manufactured sand. Coarse aggregates can be made of natural gravel or crushed stone. In the present study the sand confirm to zone II as per Indian standards. The crushed aggregate used were 12.5mm. A maximum size of 10mm to 14 mm is usually selected as coarse aggregates up to 20 mm may be used in FRHVAC.

### Fine aggregate:

Locally available sand passed through 4.75mm IS sieve is used. The specific gravity of 2.84 and ineness modulus of 3.895 are used as fine aggregate. The loose and compacted bulk density values of sand are 1094 and 1162 kg/m<sup>3</sup> respectively, the water absorption of 1.491%.

### Coarse Aggregate:

Crushed aggregate available from local sources has been used. The coarse aggregates with a maximum size of 20mm having the specific gravity value of 2.958 and fineness modulus of 7.136 are used as coarse aggregate. The loose and compacted bulk density values of coarse aggregates are 1467 and 1629kg/m<sup>3</sup> respectively, the water absorption of 1.30%.  
10MSA:-Crushed aggregate available from local sources has been used. The coarse aggregates with a maximum size of 10mm having the specific gravity value of 3.016 and fineness modulus of 5.829 are used as coarse aggregate. The loose and compacted bulk density values of coarse aggregates are 1531 and 1726kg/m<sup>3</sup> respectively, the water absorption of 1.835%.

### C. Fly ash:

Fly ash a by-product of the combustion of pulverizes coal in thermal power plants. Fly ash is used in developing FRHVAC to make up the demand for higher powder content. Fly ash is ranging in diameter from less than  $1\mu\text{m}$  up to  $150\mu\text{m}$ . they are use full in enhancing the deformability and stability of the fresh FRHVAC Class F normally produced from bituminous coal has been used.

### D. Steel fiber:

The inclusion of fiber especially steel fibers in FRHVAC significantly enhances the flexural strength, ductility and toughness.

Because of its non-flexibility it gives more strength. The most important thing describing a fiber is its aspect ratio. Aspect ratio is the length of fiber divided by an equivalent diameter of fiber, where equivalent is the diameter of the circle with an area equal to the cross sectional area of fiber. Steel fiber having aspect ratio 60 with geometry of cylindrical hooked ends used.

## IV. MIXPROPORTION

**Table 1: Mix proportion**

| MIX PROPORTION     | 75% (Kg/m <sup>3</sup> ) | 80% (Kg/m <sup>3</sup> ) | 85% (Kg/m <sup>3</sup> ) |
|--------------------|--------------------------|--------------------------|--------------------------|
| Cement             | 99                       | 80                       | 60                       |
| Fly ash            | 297                      | 316                      | 336                      |
| Water              | 140                      | 140                      | 140                      |
| Fine aggregate     | 790                      | 790                      | 790                      |
| Course aggregate   | 1073                     | 1073                     | 1073                     |
| Water cement ratio | 0.354                    | 0.354                    | 0.354                    |

## V. RESULT AND DISCUSSION

### COMPRESSIVE STRENGTH TEST RESULTS:

**Table 2: Compressive strength**

| Sl. No | % of fly ash added | 7 days            | 14 days           | 28 days           |
|--------|--------------------|-------------------|-------------------|-------------------|
|        |                    | Collapse load(KN) | Collapse load(KN) | Collapse load(KN) |
| 1      | 0                  | 300               | 380               | 450               |
| 2      | 75                 | 220               | 340               | 530               |
| 3      | 80                 | 210               | 320               | 480               |
| 4      | 85                 | 190               | 280               | 360               |

### SPLIT TENSILE TEST RESULT:

**Table 3: Split tensile strength**

| Sl.no | % of fly ash added | 7 days     | 14 days    | 28 days    |
|-------|--------------------|------------|------------|------------|
|       |                    | FCU (KN/M) | FCU (KN/M) | FCU (KN/M) |
| 1     | 0                  | 80         | 150        | 210        |
| 2     | 75                 | 80         | 120        | 230        |
| 3     | 80                 | 70         | 110        | 190        |
| 4     | 85                 | 50         | 80         | 150        |

## VI. CONCLUSION

Following conclusion have been drawn from the experimental studies carried out to investigate the influence of steel fibres on strength characteristics of concrete.

- 75% replacement of cement by fly ash produced the optimum strength in compression (220 kN) which is 17% increase from controlled mix concrete.
- 75% replacement of cement by fly ash produced the optimum strength in split tensile strength(80 kN/m) which is 20% increase from control mix concrete.
- Compressive strength decreases for 80% and 85% replacements respectively
- Split tensile strength decreases for 80% and 85% replacements respectively
- It is concluded that among the three replacement ratios 75% proves to be optimum.

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